

**NBI**



# **TPC laser calibration system**

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## **Table of Contents**

<b>System Goals</b>	<b>1</b>
<b>Design of laser system: from laser to narrow beams</b>	<b>2</b>
<b>Spacial and angular precision</b>	<b>11</b>
<b>Production, installation and alignment</b>	<b>12</b>

## System Goals

### Use of laser calibration system:

- Electronics testing
- Sector alignment
- Drift velocity measurement
- Drift distortions: temperature effects, space charge and ExB effects

### Goals for laser track layout and precision:

- 1 mm UV laser beams through most of TPC volume
- 1–5 mip equivalent ionization
- cross sector boundaries appropriately
- radial beams at different  $z$  and  $\phi$
- beam precision, production + installation:  $\sim 10\text{-}20$  mm @ 2-3 m
- beam precision, alignment:  $\sim 200$   $\mu\text{m}$

### Technical principle:

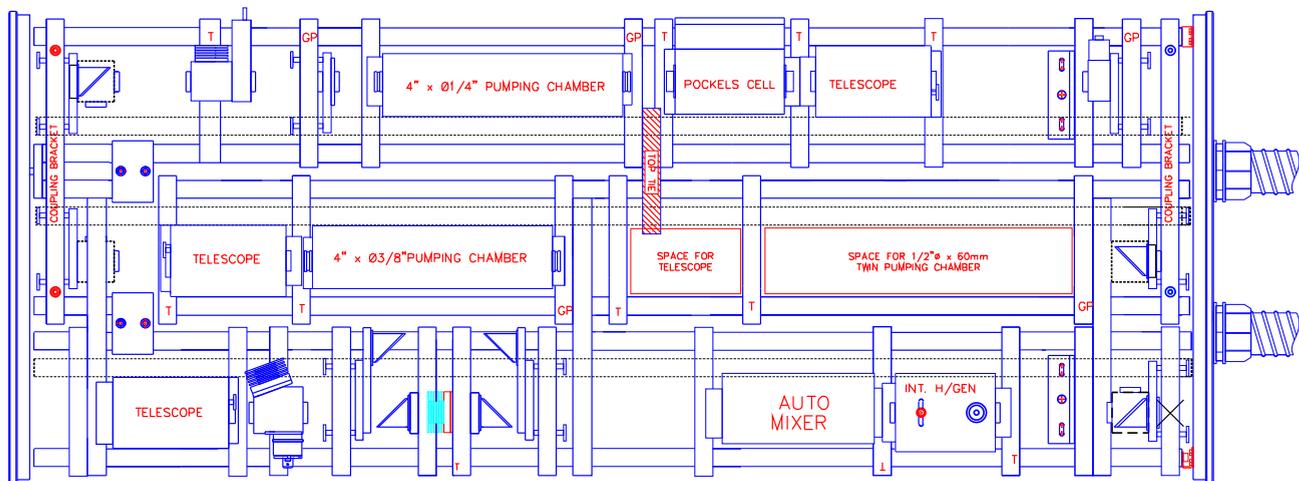
- Wide laser beam ( $\sim 25$  mm) intersected by 1 mm mirrors inside TPC

### Collaboration:

- Alexei Lebedev (STAR) can collaborate part-time
- micro-mirrors supplied from State Center Interphysica, Moscow

## Design of laser system: from laser to narrow beams

### Laser from Spectron Laser Systems.



Special model: SL805-10-UPG

Pulsed UV laser (Nd:YAG)

energy per pulse: 100 mJ @ 266 nm, upgradable to 180 mJ

pulse width: 10 ns, repetition rate: max 10 Hz

‘telescopic’ resonator

beam expander 9 mm → 25 mm

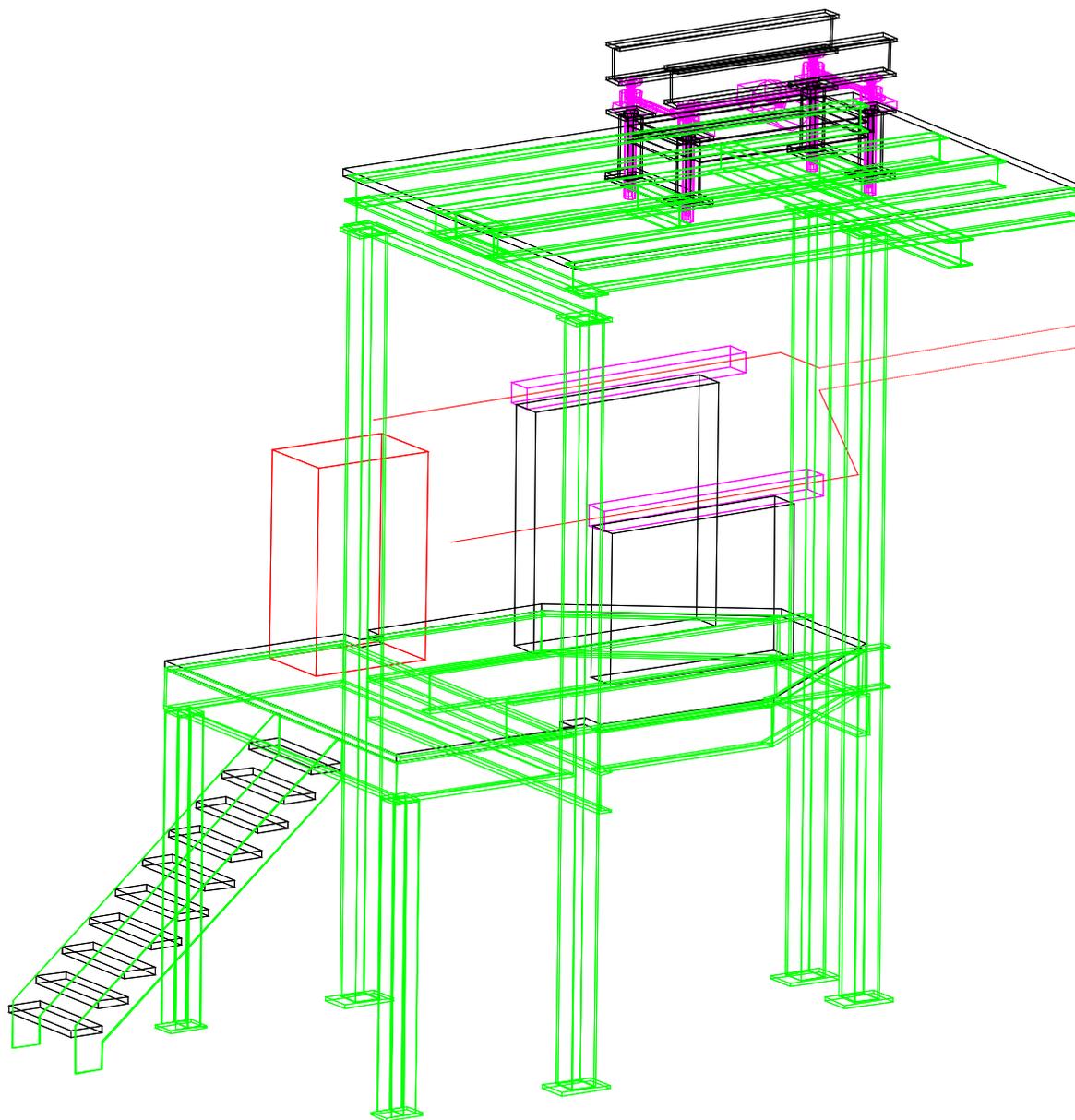
divergence < 8 mrad, pointing stability < 0.1 mrad (1 mm at 10 m)

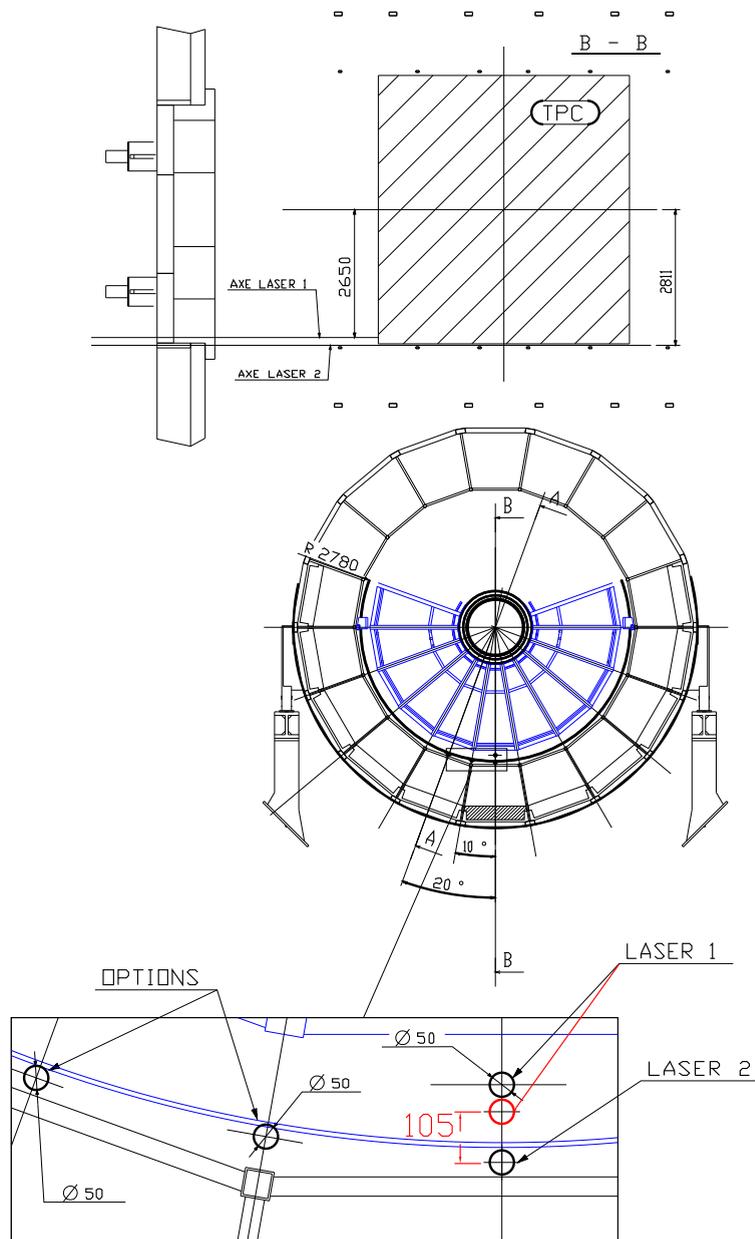
autotracking of 266 nm separator for temperature stability

remote controllable

*Running at NBI.*

### Laser hut and beam transport to TPC end-plates.

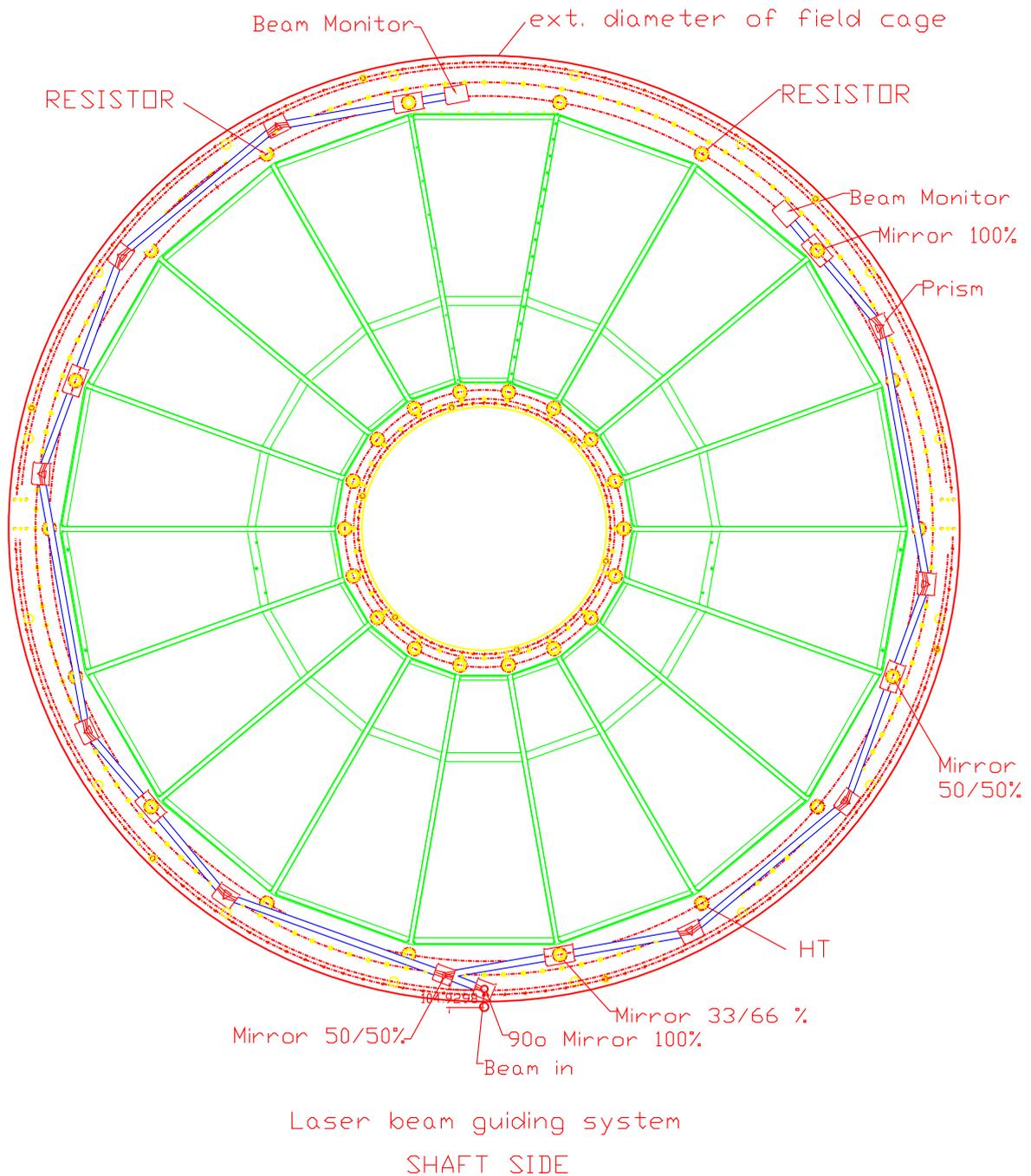




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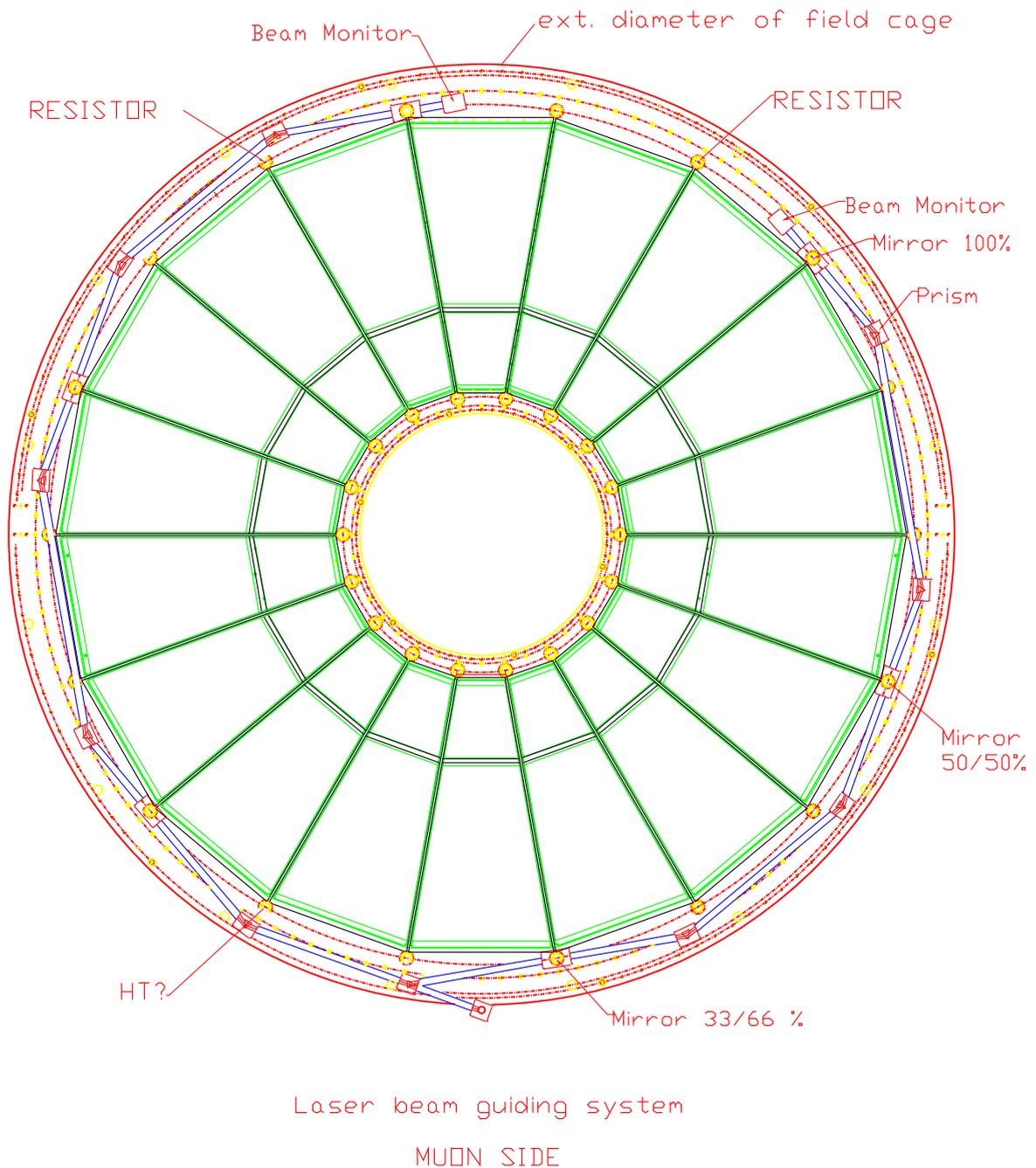


**Beam transport on TPC end-plates, Shaft side**

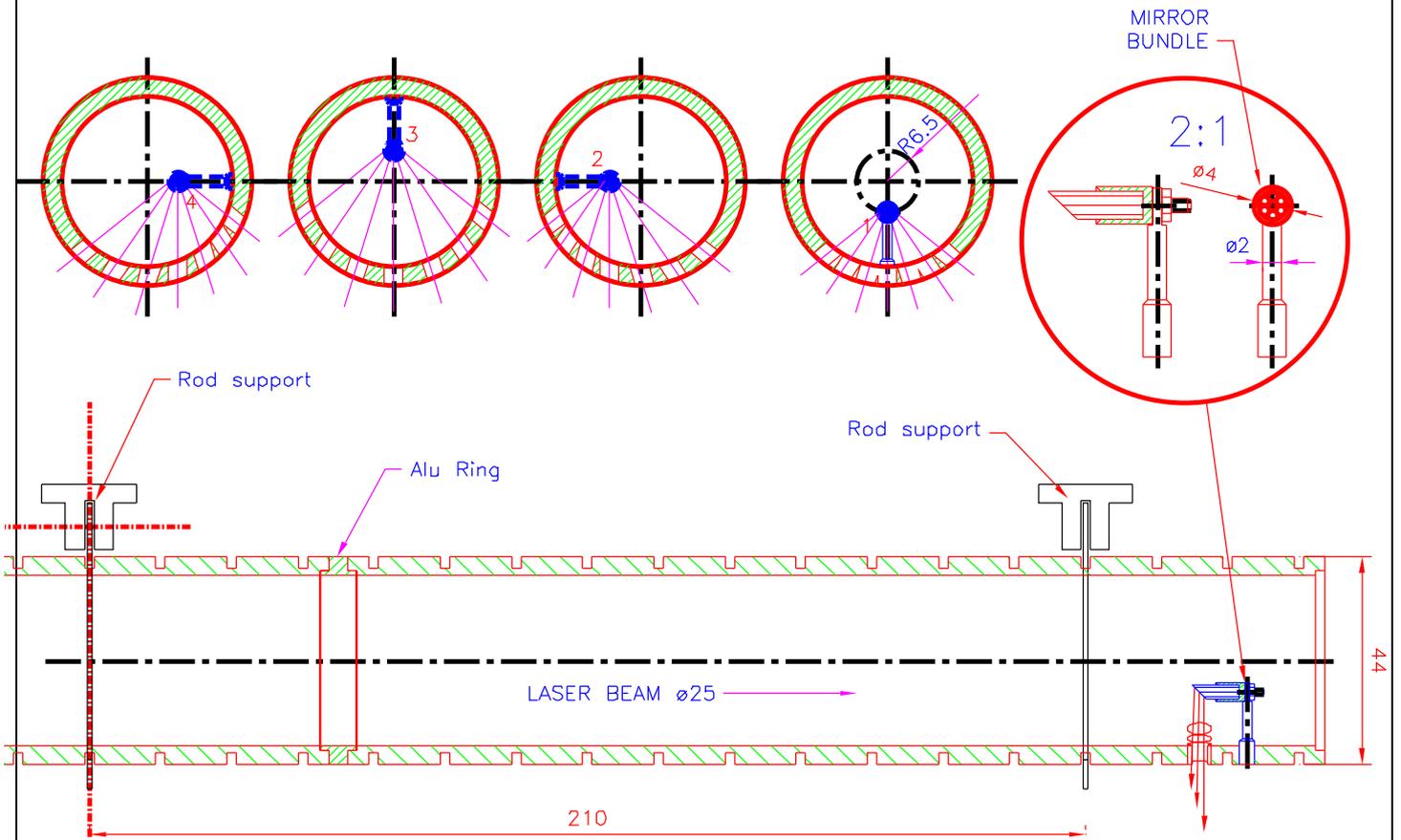




### Beam transport on TPC end-plates, Muon side



### Laser rods





### Micro mirror bundle

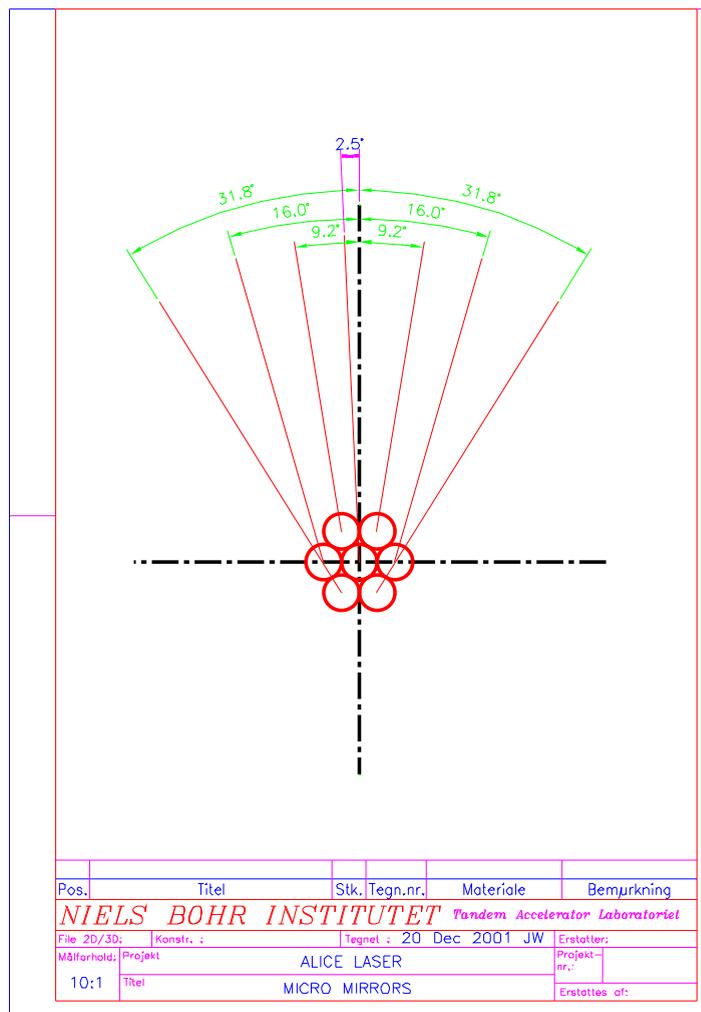
On order from Moscow Engineering School, State Center Interphysica.

#### Specifications:

- 1 mm diam. quartz fibres, cut at  $45^\circ \pm 0.3$  mrad and coated for 266 nm
- bundles assembled of 7 micro-mirrors in cup,  $\Delta\theta, \Delta\phi \leq 1^\circ$
- all angles measured to  $\Delta\theta, \Delta\phi \leq 0.05$  mrad.

#### Delivery:

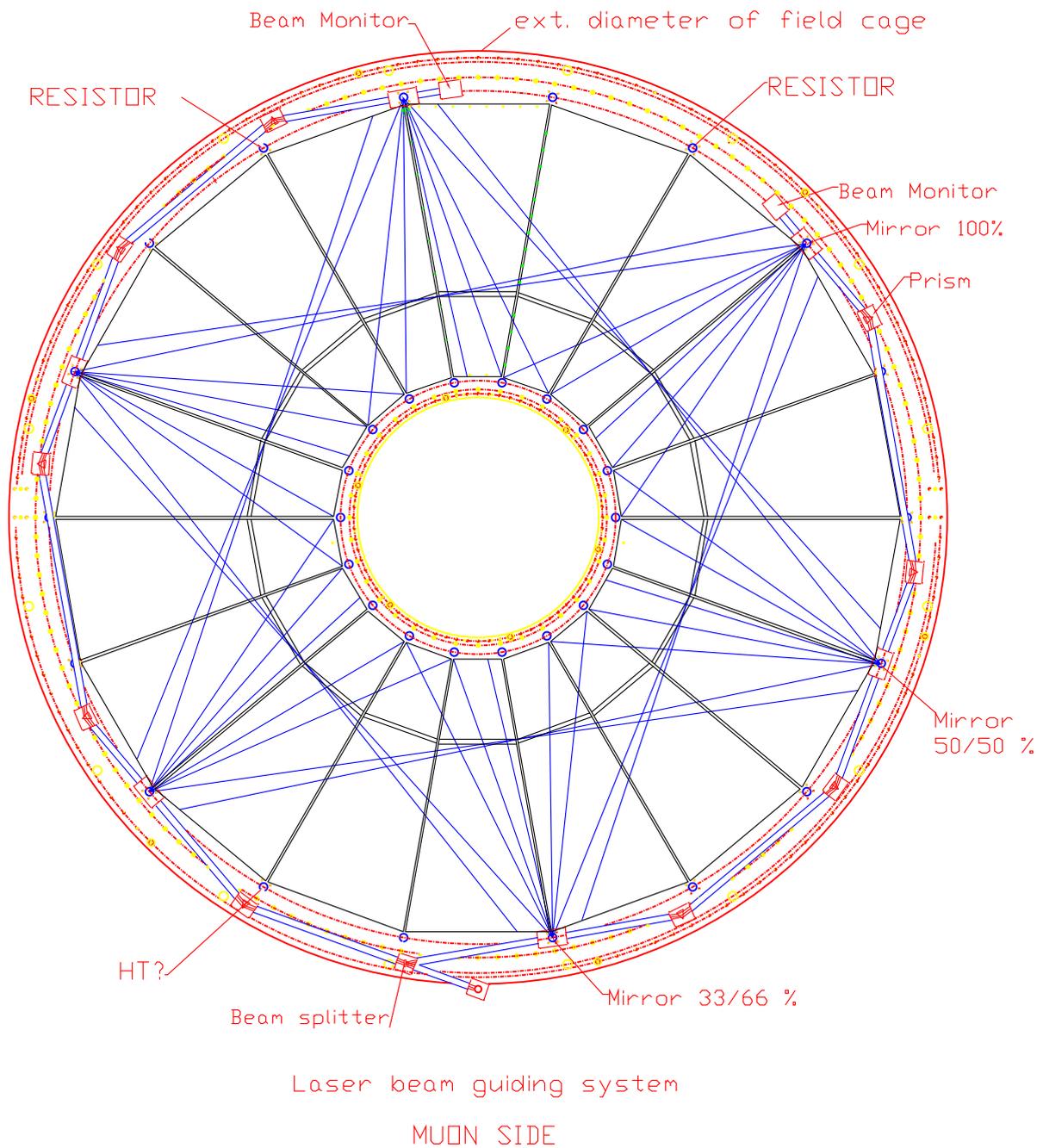
- half in May 2002
- half in June/July 2002





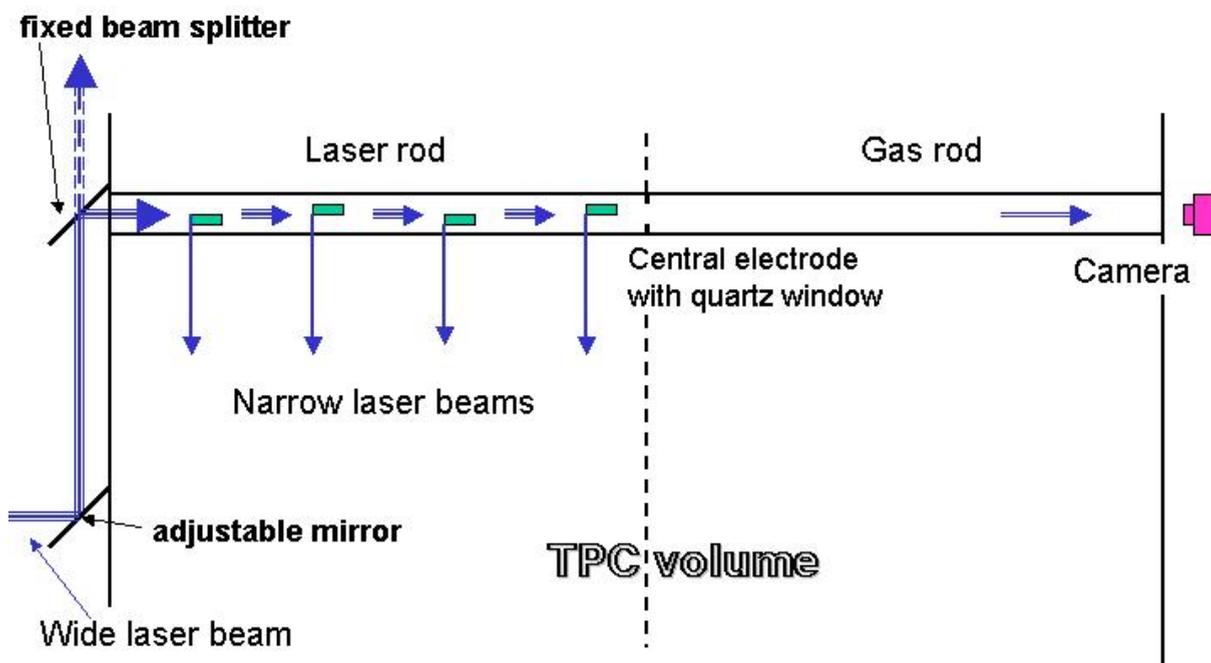
### Beam pattern R- $\phi$

### Radial beams with strategic sector boundary crossings



**Beam pattern R-z**

- 4 mirror positions in z
  - Large span and uniform distribution in z
  - Avoid crossing laser beams in TPC volume
- ⇒ 2 or more sets of mirror z positions



**Beam steering:**

- Beam monitors (cameras) in:
  - laser hut
  - entrance on TPC end-plate
  - far end of one or several laser rods
- Active beam steering ( $\theta$ - $\phi$ ):
  - laser hut
  - entrance on TPC end-plate

## Spacial and angular precision

**Final alignment precision aim:** 200–300  $\mu\text{m}$  space points

$$\Delta x, \Delta y, \Delta z \text{ (mirrors)} \leq 200 \mu\text{m}$$

$$\Delta\phi, \Delta\theta \text{ (track angles)} \leq 0.1 \text{ mrad}$$

### Sources of misalignment:

– Mirror bundle misalignment:  $\Delta x, \Delta y, \Delta z, \Delta\phi, \Delta\theta$

– Laser beam angles:  $\Delta\phi, \Delta\theta$

*Other active/passive optics alignment is only to optimise the beam quality.*

### Error sources in mirror positions relative to nominal:

– Mirror bundle production

– Installation of mirror bundles in laser rods

– Installation of laser rods in TPC

$$\Delta x, \Delta y, \Delta z \text{ (mirrors)} \leq 200 \mu\text{m}$$

$$\Delta\phi, \Delta\theta \text{ (mirrors)} \leq 1^\circ$$

### Error sources in measured mirror positions:

– Measurement of mirrors in bundles:

$$\Delta x, \Delta y, \Delta z \leq 100 \mu\text{m} \quad \Delta\phi, \Delta\theta \leq 0.05 \text{ mrad}$$

– Measurement of mirror bundles in rods:

$$\Delta x, \Delta y, \Delta z \leq 100 \mu\text{m} \quad \Delta\phi, \Delta\theta \leq 0.05 \text{ mrad}$$

– Measurements of assembled rods:

$$\Delta x, \Delta y, \Delta z \leq 100 \mu\text{m} \quad \Delta\phi, \Delta\theta \leq 0.1 \text{ mrad}$$

– Measurements of installed rods in TPC:

$$\Delta x, \Delta y, \Delta z \leq 200 \mu\text{m}$$

$$\Delta\theta \leq 0.1 \text{ mrad (OK – rods do not bend)}$$

$$\Delta\phi \leq 0.1 \text{ mrad (tough!!)}$$

– Movements of outer cylinder, laser rods and mirror holders ?

## Production, installation and alignment

### Micro-mirror and rod production:

- Micro-mirror production and measurement as for STAR (in Moscow)
- Assembly and measurement of rod pieces at NBI
- Full rod assembly and measurement at CERN

### TPC assembly:

- Rod installation: assure  $\phi$  mechanically to  $1^\circ$  or better
- Alignment measurements on assembled TPC:
  - look through rods from end-plate to end-plate
- Measure some spots from HeNe laser inside TPC before chambers

### Optics and laser control and monitoring:

- Detailed design and production in parallel with rod production
- Production of optics components industrial
- Production of mechanics and assembly at NBI
- Installation and alignment on TPC end-plates
- Laser hut and beam transport in surface test area
- Laser hut and beam transport in ALICE